



UNIT 408 P GRANT'S PARK
 GREENOGUE IND. ESTATE
 CO. DUBLIN
 PHONE. 014016040

FITTING INSTRUCTIONS

- CLEN ENGINE WITH ENGINE FLUSH FIRST/ IF DIRTYOIL FOUND IN THE TURBO
- TURBO OIL FEED PIPE MUST BE CHECKED /CLEANED OR REPLACED
- OIL PUMP SHOULD BE REMOVED AND CHECKED.
- SUMP MUST BE REMOVED AND OIL STRAINER (PICK UP) SHOULD BE CLEANED/REPLACED BEFORE RE-FITTING NEW TURBO TO REMOVE RESIDUAL CARBON/SLUDGE BUILD UP.
- OIL COOLER AND ASSEMBLY SHOULD BE REMOVED AND CLEANED.
- REMOVE /CHECK INTERCOOLER, DRAIN OFF ANY OIL INSIDE AND CLEAN THOROUGHLY.-REPLACE IF DAMAGED
- CHECK AND CLEAN ALL INLET AND OUTLET HOSES.(OUTLET HOSE NO BENDS)
- IF OIL HAS LEAKED FROM PREVIOUSLY DAMAGED TURBO OR ENGINE INTO EXHAUST, CHECK EXHAUST SYSTEM FOR CONTAMINATION/BLOCKAGE (, DPF etc.)
- REMOVE BRAKE VACUUM PUMP TO CHECK FOR DEBRIS/CARBON AND CLEAN AS NECESSARY.
- FIT NEW FILTERS AND OIL.
- CHECK FUEL INJECTOR GASKETS ARE NOT BURNT OR COMPROMISED. REPLACE AS NECESSARY
- CHECK OIL PRESSURE ON TURBO!!-WITH OIL PRESSURE GAUGE
- DO NOT USE ANY SEALANTS INSTEAD OF GASKETS
- ENGINE MUST BE IN GOOD WORKING ORDER

